

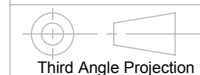
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	SF990-036	GRATE SUPPORT	1
2	SF990-035	GRATE SUPPORT	1
3	SF990-038	ASHPAN SUPPORT C	1
4	SF990-037	ASHPAN SUPPORT B	1
5	SF990-019	ASHPAN SUPPORT	2
6	SF990-039	ASHPAN SUPPORT COVER	1
7	SF990-030	GRATE SUPPORT	2
8	SF990-034	RIDDLE GRATE FRONT PLATE	1
9	SF990-031	RIDDLE GRATE REAR PLATE	1
10	SF990-032	RIDDLE GRATE	1
11	SF990-024	ASHPAN	1
12	SF990-040	ASH DIVERTER	2

Drawn By: M ALEXANDER Date: 10/03/2015

CHK'D

APP'VD

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
TOLERANCES:
LINEAR:
ANGULAR:



DO NOT SCALE DRAWING

Material:

Finish:

DEBUR AND REMOVE SHARP EDGES

REV	BY	DESCRIPTION	DATE

Esse Engineering
Ouzledale Foundry
Long Ing Lane
Barnoldswick
Lancashire
BB18 6BN
Tel: 01282 818500
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ESSE

TITLE: 990CH RIDDLE GRATE ASSEMBLY

DWG NO. 990CH-RGA-001 Revision

SHEET 1 OF 1 SCALE:1:7.5 A4